

19-7575



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

647.2510

Job Sheet 197603



Part No: 647.2510

Job Qty: 16 pcs

Part Name: Sleeve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG 647.2500 REV.A IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED BY:DD IPP REV:B 19.02.27 AS PER  
DWG REV.A DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation  | Qty       | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |              | Sign-off |
|----------|------------|-----------|------------|-------------|--------------|------------|-----------------------|--------------|----------|
|          |            |           |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead<br>Time |          |
| 100      | Doosan - 1 | 16<br>pcs |            | 8/30/19     | 1.00         | 5.33       | Doosan - 1            |              | JBD      |
| 110      | QC 2       | 16<br>pcs |            | 8/30/19     | 0.00         | 0.00       | QC 2 - 1              |              |          |
|          |            |           |            |             |              |            | QC 2 - 12             |              |          |
|          |            |           |            |             |              |            | QC 2 - 14             |              |          |
|          |            |           |            |             |              |            | QC 2 - 17             |              |          |
|          |            |           |            |             |              |            | QC 2 - 19             |              |          |
|          |            |           |            |             |              |            | QC 2 - 2              |              |          |
|          |            |           |            |             |              |            | QC 2 - 20             |              |          |
|          |            |           |            |             |              |            | QC 2 - 22             |              |          |
|          |            |           |            |             |              |            | QC 2 - 23             |              |          |
|          |            |           |            |             |              |            | QC 2 - 25             |              |          |
|          |            |           |            |             |              |            | QC 2 - 32             |              |          |
|          |            |           |            |             |              |            | QC 2 - 33             |              |          |
|          |            |           |            |             |              |            | QC 2 - 35             |              |          |
|          |            |           |            |             |              |            | QC 2 - 39             |              |          |
|          |            |           |            |             |              |            | QC 2 - 4              |              |          |
|          |            |           |            |             |              |            | QC 2 - 40             |              |          |
|          |            |           |            |             |              |            | QC 2 - 44             |              |          |
|          |            |           |            |             |              |            | QC 2 - 45             |              |          |
|          |            |           |            |             |              |            | QC 2 - 48             |              |          |
|          |            |           |            |             |              |            | QC 2 - 49             |              |          |
|          |            |           |            |             |              |            | QC 2 - 50             |              |          |
|          |            |           |            |             |              |            | QC 2 - 51             |              |          |
|          |            |           |            |             |              |            | QC 2 - 52             |              |          |
|          |            |           |            |             |              |            | QC 2 - 57             |              |          |
|          |            |           |            |             |              |            | QC 2 - 62             |              |          |
|          |            |           |            |             |              |            | QC 2 - 63             |              |          |
|          |            |           |            |             |              |            | QC 2 - 8              |              |          |
|          |            |           |            |             |              |            | QC 2 - 66             |              |          |
|          |            |           |            |             |              |            | QC 2 - 64             |              |          |



Container No: S208442

Part: 647.2510

Job No: 197603

Serial No/Batch: S208442

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 08/23/19

|     |                              |        |         |           |                              |  |
|-----|------------------------------|--------|---------|-----------|------------------------------|--|
|     |                              |        |         |           | QC 2 - 65                    |  |
|     |                              |        |         |           | QC 2 - 5                     |  |
|     |                              |        |         |           | QC 2 - 71                    |  |
|     |                              |        |         |           | QC 2 - 73                    |  |
|     |                              |        |         |           | QC 2 - 69                    |  |
| 112 | Conventional Lathe - 1 - B4B | 16 pcs | 8/30/19 | 0.00 1.33 | Conventional Lathe - 1 - B4B |  |
|     |                              |        |         |           | Conventional Lathe - 2 - B4B |  |
| 115 | QC 2                         | 16 pcs | 8/30/19 | 0.00 0.00 | QC 2 - 1                     |  |
|     |                              |        |         |           | QC 2 - 12                    |  |
|     |                              |        |         |           | QC 2 - 14                    |  |
|     |                              |        |         |           | QC 2 - 17                    |  |
|     |                              |        |         |           | QC 2 - 19                    |  |
|     |                              |        |         |           | QC 2 - 2                     |  |
|     |                              |        |         |           | QC 2 - 20                    |  |
|     |                              |        |         |           | QC 2 - 22                    |  |
|     |                              |        |         |           | QC 2 - 23                    |  |
|     |                              |        |         |           | QC 2 - 25                    |  |
|     |                              |        |         |           | QC 2 - 32                    |  |
|     |                              |        |         |           | QC 2 - 33                    |  |
|     |                              |        |         |           | QC 2 - 35                    |  |
|     |                              |        |         |           | QC 2 - 39                    |  |
|     |                              |        |         |           | QC 2 - 4                     |  |
|     |                              |        |         |           | QC 2 - 40                    |  |
|     |                              |        |         |           | QC 2 - 44                    |  |
|     |                              |        |         |           | QC 2 - 45                    |  |
|     |                              |        |         |           | QC 2 - 48                    |  |
|     |                              |        |         |           | QC 2 - 49                    |  |
|     |                              |        |         |           | QC 2 - 50                    |  |
|     |                              |        |         |           | QC 2 - 51                    |  |
|     |                              |        |         |           | QC 2 - 52                    |  |
|     |                              |        |         |           | QC 2 - 57                    |  |
|     |                              |        |         |           | QC 2 - 62                    |  |
|     |                              |        |         |           | QC 2 - 63                    |  |
|     |                              |        |         |           | QC 2 - 8                     |  |
|     |                              |        |         |           | QC 2 - 66                    |  |
|     |                              |        |         |           | QC 2 - 64                    |  |
|     |                              |        |         |           | QC 2 - 65                    |  |
|     |                              |        |         |           | QC 2 - 5                     |  |
|     |                              |        |         |           | QC 2 - 71                    |  |
|     |                              |        |         |           | QC 2 - 73                    |  |
|     |                              |        |         |           | QC 2 - 69                    |  |
| 140 | QC 8                         | 16 pcs | 8/30/19 | 0.00 0.00 | QC 8 - 12                    |  |
|     |                              |        |         |           | QC 8 - 14                    |  |
|     |                              |        |         |           | QC 8 - 17                    |  |
|     |                              |        |         |           | QC 8 - 20                    |  |
|     |                              |        |         |           | QC 8 - 25                    |  |
|     |                              |        |         |           | QC 8 - 3                     |  |
|     |                              |        |         |           | QC 8 - 32                    |  |
|     |                              |        |         |           | QC 8 - 33                    |  |
|     |                              |        |         |           | QC 8 - 35                    |  |
|     |                              |        |         |           | QC 8 - 39                    |  |
|     |                              |        |         |           | QC 8 - 4                     |  |
|     |                              |        |         |           | QC 8 - 44                    |  |
|     |                              |        |         |           | QC 8 - 45                    |  |
|     |                              |        |         |           | QC 8 - 49                    |  |
|     |                              |        |         |           | QC 8 - 58                    |  |
|     |                              |        |         |           | QC 8 - 8                     |  |
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|     |                               |                        |         |           | QC 8 - 9               |                       |
|     |                               |                        |         |           | QC 8 - 68              |                       |
|     |                               |                        |         |           | QC 8 - 67              |                       |
|     |                               |                        |         |           | QC 8 - 1 (A)           |                       |
|     |                               |                        |         |           | QC 8 - 47              |                       |
|     |                               |                        |         |           | QC 8 - 40              |                       |
|     |                               |                        |         |           | QC 8 - 52              |                       |
|     |                               |                        |         |           | QC 8 - 23              |                       |
|     |                               |                        |         |           | QC 8 - 57              |                       |
| 150 | Outsource - 17 - Passivate    | 16<br>pcs              | 8/30/19 |           | GRO002-VC              | <i>2019-08-26</i>     |
| 160 | Packaging 2-1 - Receive - B4B | 16<br>pcs <i>17 AC</i> | 8/30/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 2 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 3 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 5 - B4B  | <i>AC SEP 03 2019</i> |
|     |                               |                        |         |           | Packaging 2 - 4 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 6 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 7 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 8 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 9 - B4B  |                       |
|     |                               |                        |         |           | Packaging 2 - 10 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 11 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 12 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 13 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 14 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 15 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 16 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 17 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 18 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 19 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 20 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 21 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 22 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 23 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 24 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 25 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 26 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 27 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 28 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 29 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 30 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 31 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 32 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 33 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 34 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 35 - B4B |                       |
|     |                               |                        |         |           | Packaging 2 - 36 - B4B |                       |
| 170 | QC 6                          | 16<br>pcs              | 8/30/19 | 0.00 0.00 | QC 6 - 9               |                       |
|     |                               |                        |         |           | QC 6 - 68              | <i>DAS</i>            |
|     |                               |                        |         |           | QC 6 - 61              | <i>61</i>             |
|     |                               |                        |         |           | QC 6 - 40              | <i>9-89</i>           |
|     |                               |                        |         |           | QC 6 - 81              |                       |
| 180 | Packaging 3-1 - Stock - B4B   | 16<br>pcs              | 8/30/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 2 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 3 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 4 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 5 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 6 - B4B  |                       |
|     |                               |                        |         |           | Packaging 3 - 7 - B4B  |                       |

|                |        |         |           |                 |                        |             |
|----------------|--------|---------|-----------|-----------------|------------------------|-------------|
|                |        |         |           |                 | Packaging 3 - 8 - B4B  |             |
|                |        |         |           |                 | Packaging 3 - 9 - B4B  |             |
|                |        |         |           |                 | Packaging 3 - 10 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 11 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 12 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 13 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 14 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 15 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 16 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 17 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 18 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 19 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 20 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 21 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 22 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 23 - B4B | PC CCK III  |
|                |        |         |           |                 | Packaging 3 - 24 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 25 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 26 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 27 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 28 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 29 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 30 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 31 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 32 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 33 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 34 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 35 - B4B |             |
|                |        |         |           |                 | Packaging 3 - 36 - B4B |             |
| 190 QC 21 - SA | 16 pcs | 8/30/19 | 0.00 0.00 | QC 21 - SA - 21 | DAS                    |             |
|                |        |         |           | QC 21 - SA - 70 | 21                     | SEP 06 2019 |
|                |        |         |           | QC 21 - SA - 53 | 53                     |             |

Part Op 100 - 1- Turn as per Folio FB144 AND DWG DWG Rev: \_\_\_\_\_ FOLIO Rev: \_\_\_\_\_ -Deburr per dwg \*\*\*CHECK THREADS  
 Descriptions: USING GO/ NO GO GAUGE\*\*\*\*\*

110 - (QC2- Inspect parts off machine FAI/FAIB) QC2- Inspect parts off machine FAI/FAIB

112 - REAM .250/.252" HOLE AS PER DWG.

115 - (QC2- Inspect parts off machine FAI/FAIB) QC2- Inspect parts off machine FAI/FAIB

140 - 100% CHECK, CHECK ALL DIMENSIONS AND THREAD FIT

150 - Issue P/O: 44341 Pasivate as per MIL-S-5002 TYPE 6 Certificate of conformaty is required

160 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs

170 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location: \_\_\_\_\_

190 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

#### Job BOM

| Part / Item        | Component Name           | Quantity            | Operation      | Container |
|--------------------|--------------------------|---------------------|----------------|-----------|
| M17-4-H1150-R1.000 | 17-4 SS Round Bar 1.000" | 5.3328 ft (3333 ea) | 100-Doosan - 1 |           |

#### Job Allocations

| Operation      | Component Part     | Required | Inventory | Allocated |
|----------------|--------------------|----------|-----------|-----------|
| 100-Doosan - 1 | M17-4-H1150-R1.000 | 5        | 17        | 0         |

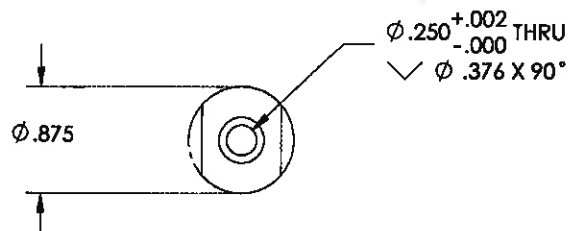
#### Part Specifications

Specifications could not be found.



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

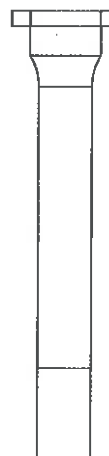
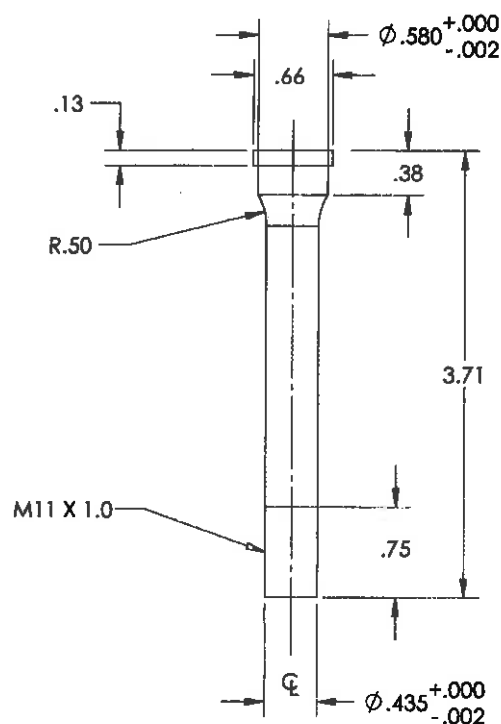
| REVISIONS |                              |          |          |
|-----------|------------------------------|----------|----------|
| REV.      | DESCRIPTION                  | DATE     | APPROVED |
| 1         | LAST PROTOTYPE REVIEW: P1    |          | N/C      |
| 1/1       | INITIAL RELEASE              | 06/04/09 | P. BRAVO |
| A         | INCORPORATED SCH 02P35 04217 | 11/11/13 | P. BRAVO |



647.2510

# NOTES:

- 1 MATERIAL: STAINLESS STEEL 17-4 PH, CONDITION: H1150
- 2 FINISH: PASSIVATE PER MIL-S-5002 TYPE 6
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



|                                                                                                                              |               |              |              |              |   |
|------------------------------------------------------------------------------------------------------------------------------|---------------|--------------|--------------|--------------|---|
|                                                                                                                              |               | 647.2511     | NUT          |              |   |
|                                                                                                                              |               | 647.2510     | SLEEVE       |              |   |
|                                                                                                                              | PART #        | DESCRIPTION  | MAT'L        | SPEC.        |   |
| QTY                                                                                                                          |               | PARTS LIST   |              |              |   |
| NEXT ASSY (S)                                                                                                                | ORIGINAL DATE | INAC DATE    | INAC BY      | INAC BY      |   |
| 647.1300                                                                                                                     | J. GARDNER    | J. GARDNER   | P. BRAVO     | P. BRAVO     |   |
|                                                                                                                              | DESIGNED BY   | DESIGNED BY  | DESIGNED BY  | DESIGNED BY  |   |
|                                                                                                                              | CONTRACT NO.  | CONTRACT NO. | CONTRACT NO. | CONTRACT NO. |   |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>3 PLACE DECIMALS .001<br>ANGLES $\pm .5^\circ$ |               |              |              |              |   |
| SIZE                                                                                                                         | 1/4" X 1/2"   | DRG. NO.     | 647.2500     | REV.         | A |
| SCALE                                                                                                                        | NONE          | SHEET 1 OF 2 |              |              |   |

**APICAL INDUSTRIES**  
 2608 TEMPLE HEIGHTS DR.  
 OCEANSIDE, CA. 92056-3512 (760)724-5300

**SKID SLEEVE**



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044341



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044341

**PO Date:** 8/26/19

**Due Date:** 9/4/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**



### Items

| Line Item | Job    | Part     | Description                                                                                                                 | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|-----------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 197604 | 647.2511 | Nut<br>: Various STC's<br>Issue<br>P/O:<br>Pasivate as per MIL-S-5002 TYPE<br>6 Certificate of conformaty is<br>required    | Firmed - |         | 9/4/19   | 26 pcs         | 0 pcs             | 26 pcs  | \$2.3255/pcs     | \$60.46        |
|           |        |          |                                                                                                                             |          |         |          |                |                   |         |                  |                |
| 2         | 197603 | 647.2510 | Sleeve<br>: Various STC's<br>Issue<br>P/O:<br>Pasivate as per MIL-S-5002 TYPE<br>6 Certificate of conformaty is<br>required | Firmed - |         | 9/4/19   | 17 pcs         | 0 pcs             | 17 pcs  | \$2.3255/pcs     | \$39.53        |
|           |        |          |                                                                                                                             |          |         |          |                |                   |         |                  |                |

26 SEP 03 2019 AC  
S 208448

17 SEP 03 2019 AC  
S 208442

DAS  
51  
3-89

**Grand Total:** \$100.00

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/28/19 9:10 AM Dart.Guerin.Kimberley



# Certificat de Conformité / Certificate of Compliance



0 2 1 8 8 7 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

### 021887 - 1

Livré à / Ship to

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                             | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 30-Aug-2019                  |                                                                            | Karan Singh                                                                                                          |                                                | POHB044341 ✓                                          |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                 | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | 647.2511 ✓<br>Rev.                                                         | 647.2511<br>01 -PASSIVATION NITRIC #1/ DICHROMATE [PASSIVATION<br>NITRIC #1/ DICHROMATE]<br>AS PER MIL-S-5002 TYPE 6 | PASSIVATION<br>CH                              | 26 ✓                                                  | 26              | 0                 | 0             | 0                      |
| 2                            | 647.2510 ✓<br>Rev.                                                         | 647.2510<br>01 -PASSIVATION NITRIC #1/ DICHROMATE [PASSIVATION<br>NITRIC #1/ DICHROMATE]<br>AS PER MIL-S-5002 TYPE 6 | PASSIVATION<br>CH                              | 17 ✓                                                  | 17              | 0                 | 0             | 0                      |

DAS  
61  
9-89

RECEIVED  
SEP 03 2019  
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dr Date: Oct 25/19



19-7575

## Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J